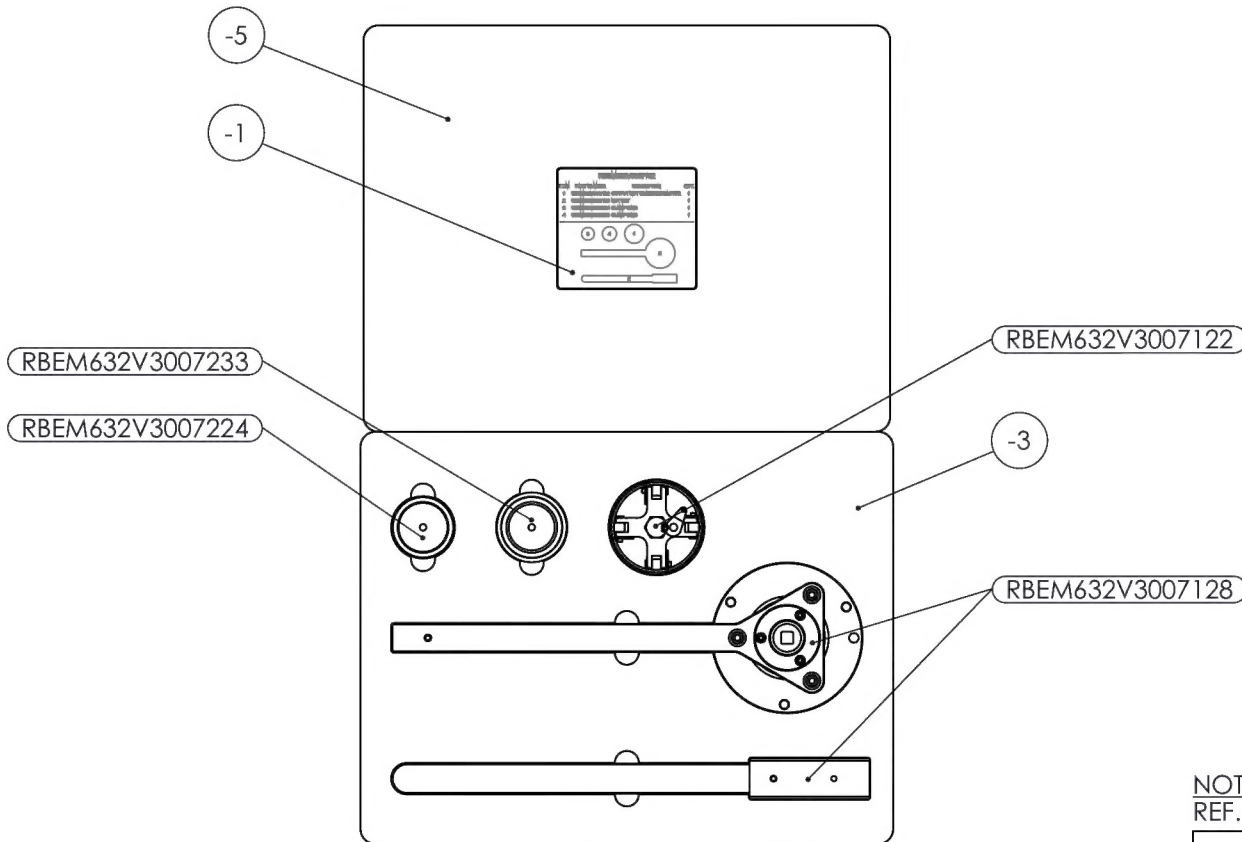


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	5/9/2016	DPD	JAG



NOTE:  
REF. EUROCOPTER T/N: M632V3007102.



TITLE  
**OUTPUT FLANGE NUT EXCHANGE**

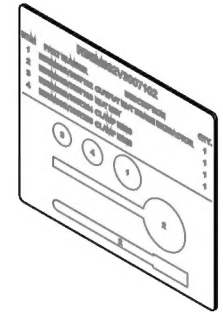
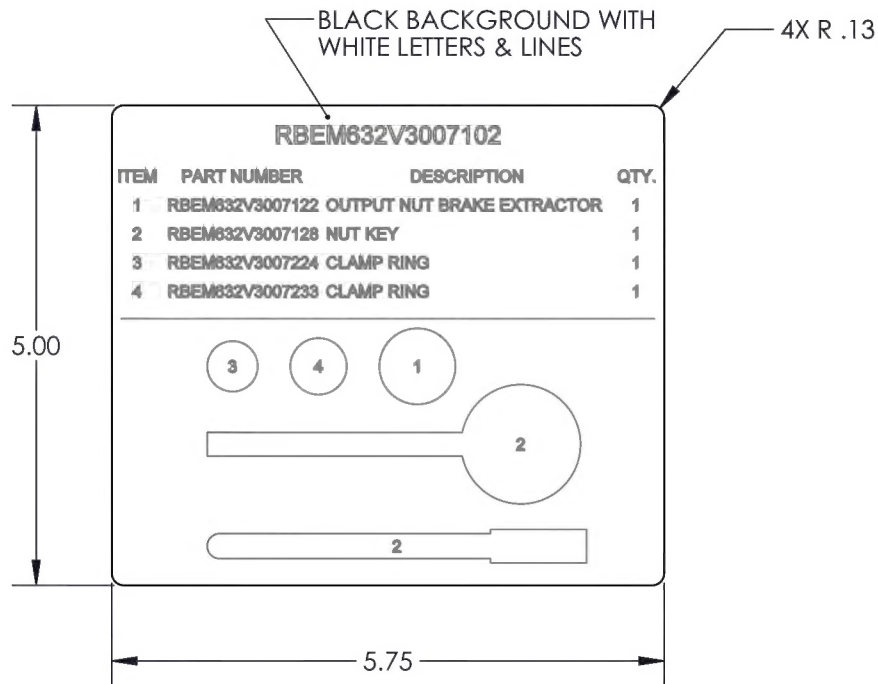
DWG NO. **RBEM632V3007102** REV **1**

MAT'L		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°✓		
HEAT TREAT				
FINISH				
SPEC				
DRAWN BY:	DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
CHECKED:	CLOUGH			
OPPS APPR:	ANDERSON			
QA APPR:	LINDSAY			
APPROVED:	GILBERT	USED ON MODEL H175		
SCALE	1:8	DATE	3/15/2016	SHEET 1 OF 4

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	OUTPUT NUT BRAKE EXTRACTOR		RBEM632V3007122	1
				1	NUT KEY		RBEM632V3007128	1
				1	CLAMP RING		RBEM632V3007224	1
				1	CLAMP RING		RBEM632V3007233	1
			-1	1	PLACARD	PLASTIC		2
		B/O	-3	1	BOTTOM FOAM	Y20 BLACK	6.08 X 17.18 X 22.18 (I.R. SPECIALTY)	3
		B/O	-5	1	TOP FOAM	Y20 BLACK	1.83 X 16.93 X 21.93 (I.R. SPECIALTY)	4
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-IM2700-E	N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

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REVISIONS			
REV	ECR	DESCRIPTION	DATE INITIAL APPROVED



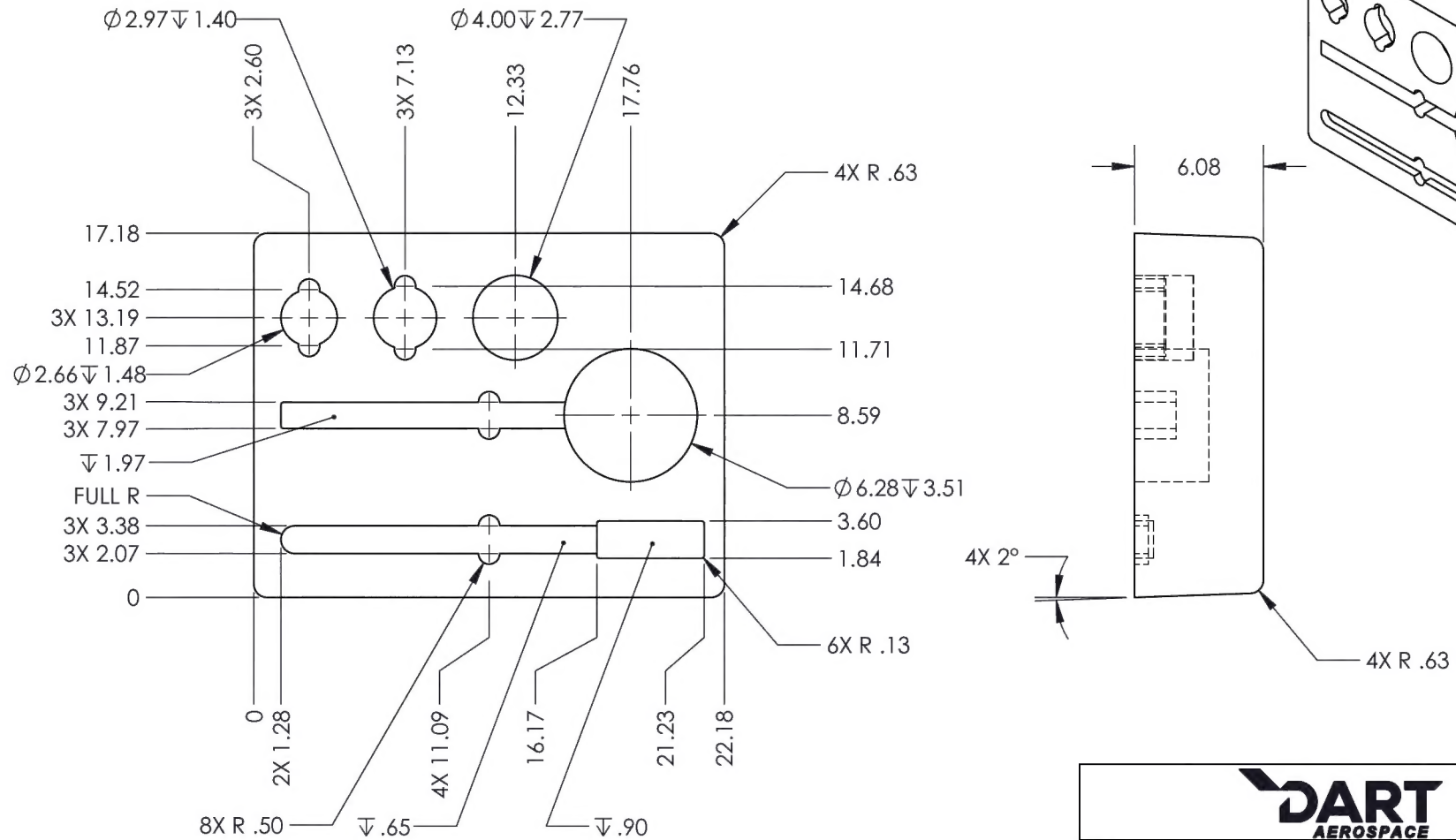
NOTE:  
USE PDF.

(-1)  
PLACARD

<b>DART AEROSPACE</b>	
TITLE <b>OUTPUT FLANGE NUT EXCHANGE</b>	
DWG NO. <b>RBEM632V3007102-1</b>	REV <b>1</b>
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:2	DATE 3/15/2016
	SHEET 2 OF 4

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REVISIONS			DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION			

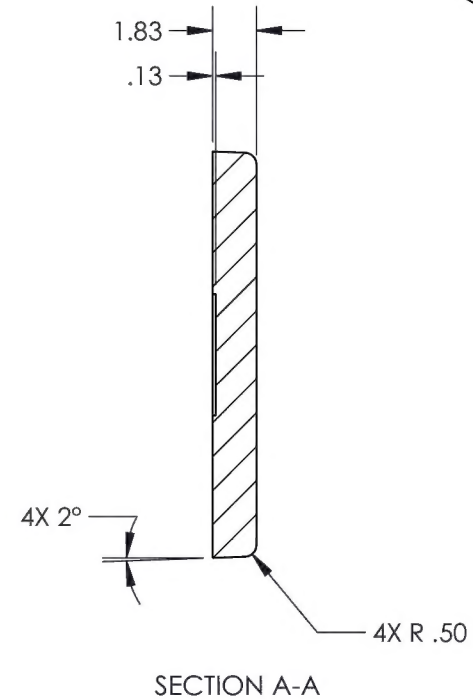
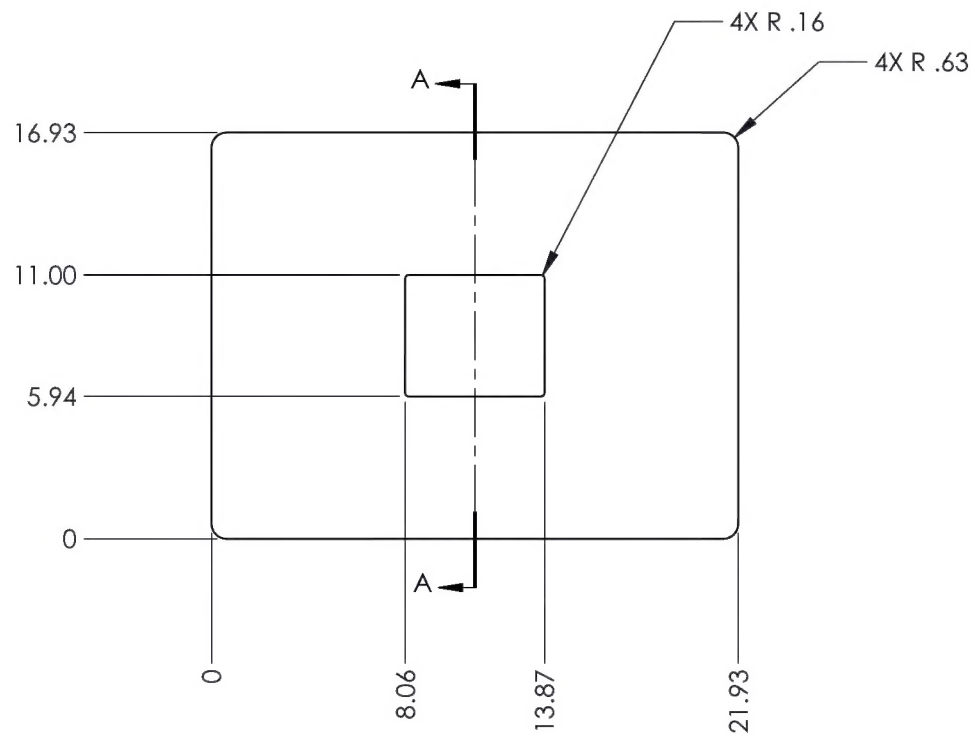


(3)  
BOTTOM FOAM

<b>DART</b> AEROSPACE	
TITLE <b>OUTPUT FLANGE NUT EXCHANGE</b>	
DWG NO. RBEM632V3007102-3	REV 1
MAT'L Y20 BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125°	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DUERFELDT	USED ON MODEL
CHECKED: CLOUGH	H175
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:8	DATE 3/17/2016
SHEET 3 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



(-5)  
TOP FOAM

<b>DART</b> AEROSPACE	
TITLE <b>OUTPUT FLANGE NUT EXCHANGE</b>	
DWG NO. <b>RBEM632V3007102-5</b>	REV <b>1</b>
MAT'L Y20 BLACK	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:8	DATE 3/17/2016
	SHEET 4 OF 4